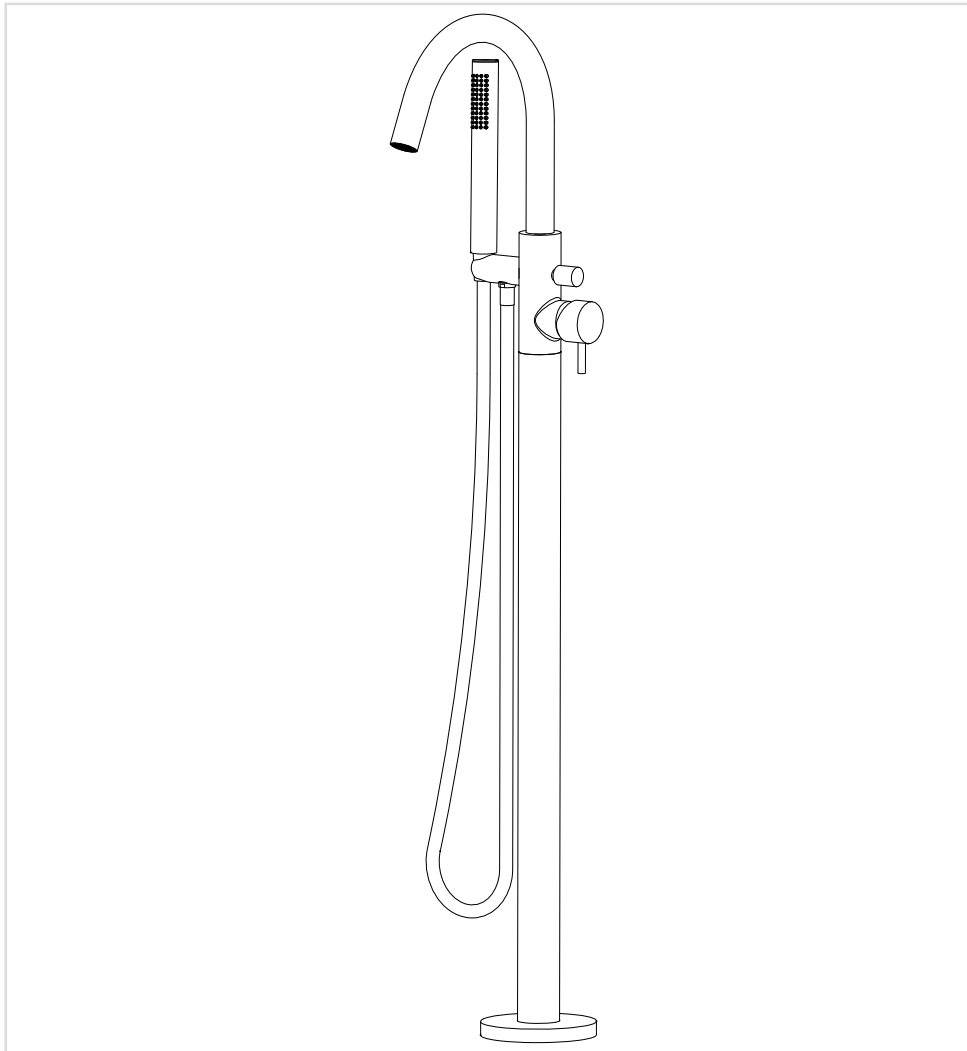


Bath Shower Mixer Floor Standing



PRODUCT CODES:

PRO416FX
SN416FX



IMPORTANT INFORMATION BEFORE YOU START

Please read carefully and keep this information for further reference.

All products manufactured and supplied by bathroombrands are safe provided they are installed, used correctly and receive regular maintenance in accordance with these instructions. If you are in any doubt about your ability to install this product safely you must employ the services of an experienced qualified plumber.

These fittings need to be installed in accordance with, and meet the requirements of the Water Supply (Water Fittings) Regulations 1999 and Scottish Byelaws 2004.

Operating pressure range: Minimum 0.2 bar, Maximum 5.0 bar.
Maximum static pressure: 10.0 bar.

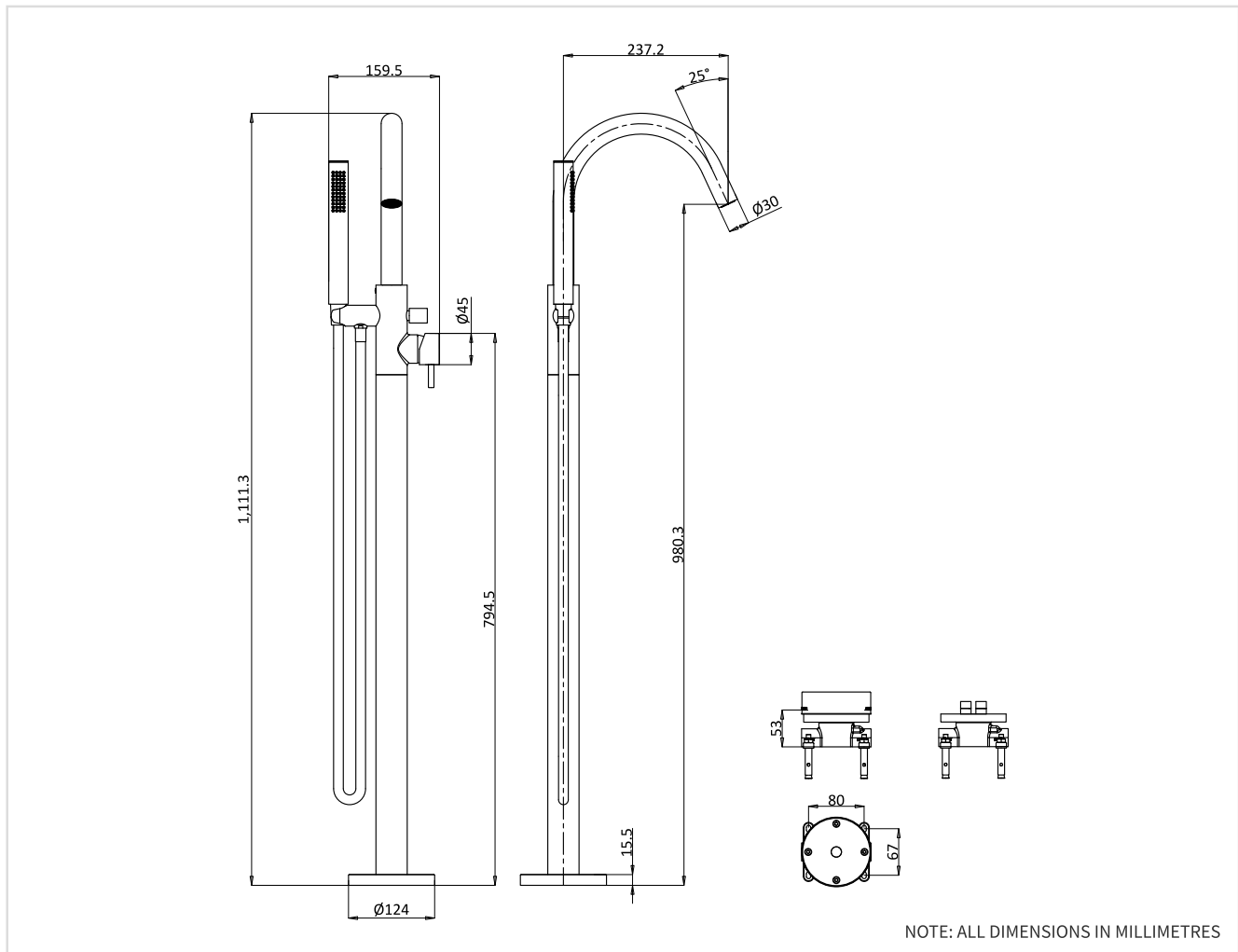
Note: Nominally equal (balanced) inlet supply pressures are recommended for optimum performance with mixer taps.

Designed to comply with BS EN 200 for single taps / combination taps and BS EN 817 for single lever mixers, for water systems of type 1 and 2 general technical specifications and to be used within systems designed to BS 6700. BS 6700 recommends the temperature of stored water should never exceed 65°C.

A stored water temperature of 60°C is considered sufficient to meet all normal requirements and will minimise the build up of lime scale in hard water areas.

If the fitting is installed at low pressure (tank fed), then the minimum distance from the highest installed position of the outlet to the underside of the cold tank should be at least 2 metres to ensure adequate performance.

DIMENSIONS



IMPORTANT INFORMATION

Please read carefully and keep this information for further reference.

These taps and mixers should be installed in compliance with the Water Regulations.

Where the supplies are unbalanced, i.e. Hot water from cylinder tank / cold from the mains, approved check valves must be fitted in the supply pipes.

For further details contact your Local Water Authority.

BEFORE YOU START

Important Pre-Installation Notes

Remove all packaging and check the fitting for damage before starting installation.

Warning: Before starting any installation please consider the following: before drilling into walls, check that there are no hidden electrical wires, cables or water supply pipes. This can be checked with the aid of an electronic detector.

If power tools are used do not forget to: -

Wear eye protection

Unplug equipment after use

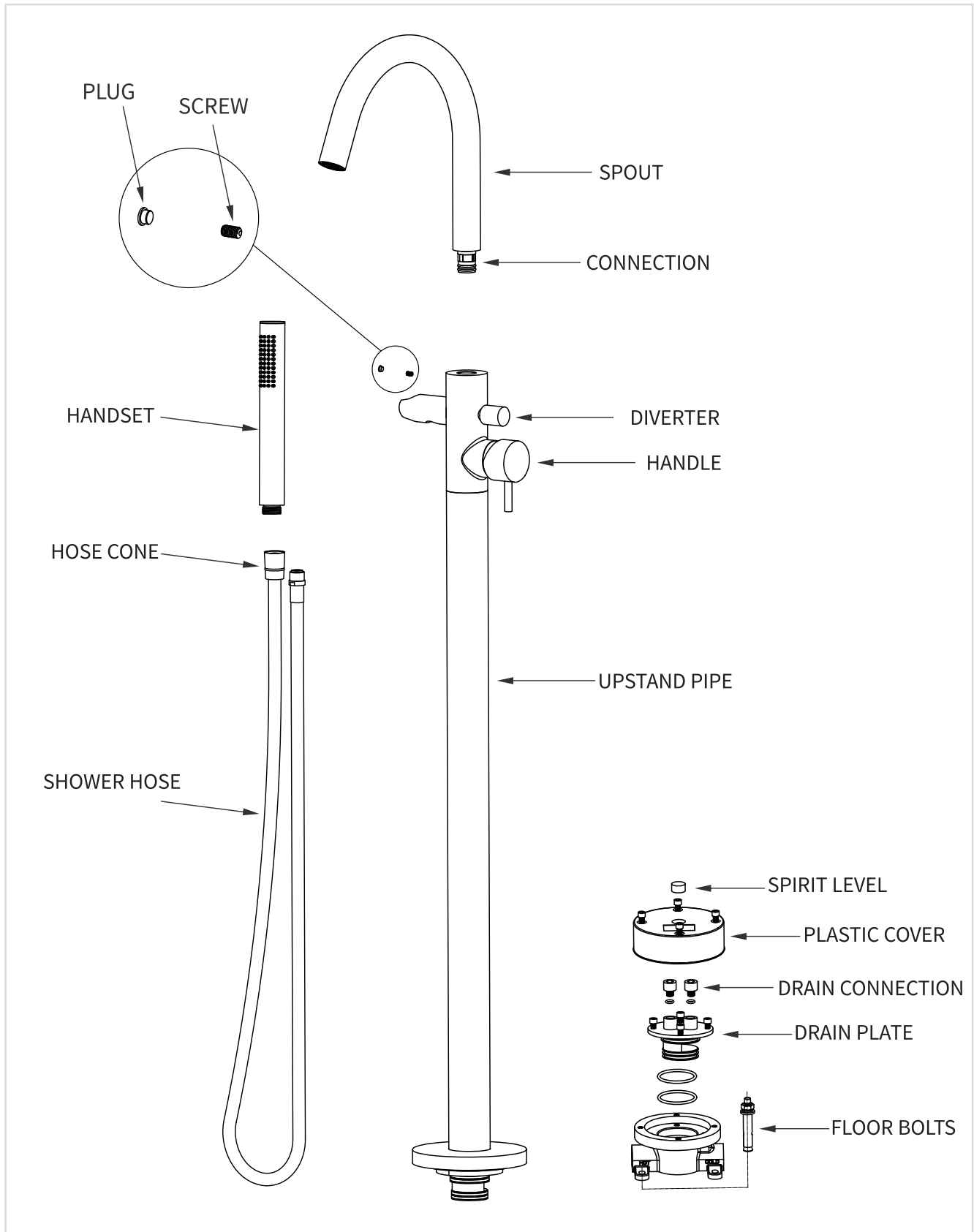
Important:

Remember to turn off the mains water supply before connecting to any existing pipe work. Fitting isolating valves to the inlet feeds is recommended for ease of maintenance.

Warning: Before installing the new fitting it is essential that you thoroughly flush through the pipework in order to remove any remaining swarf, solder, etc. Failure to carry out this procedure could cause problems or damage to the workings of the fitting.

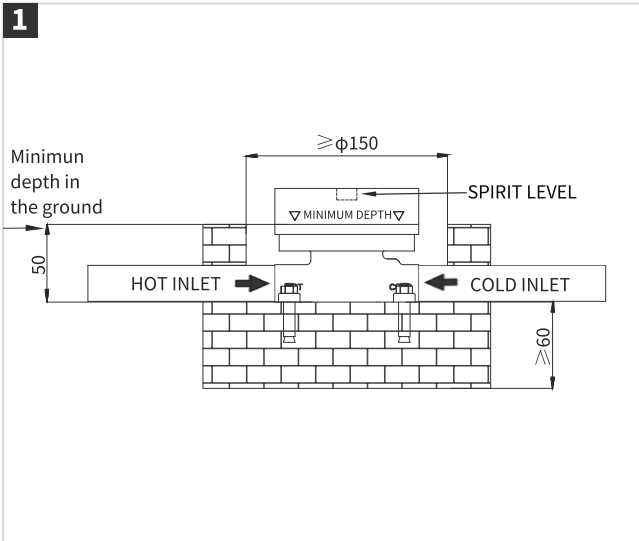
Take care when handling the 'flexible connecting pipes', do not bend, twist or crush them. Only tighten the pipes by hand. Do not crush or kink the shower hose, this could damage the hose and cause leaks.

COMPONENTS



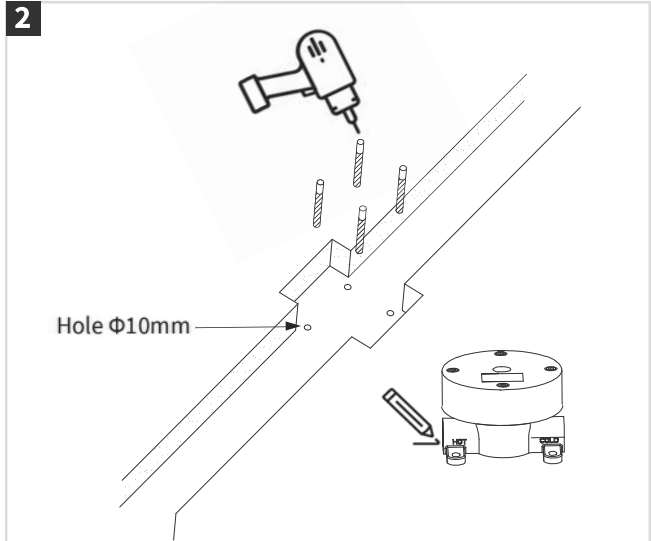
INSTALLATION

1



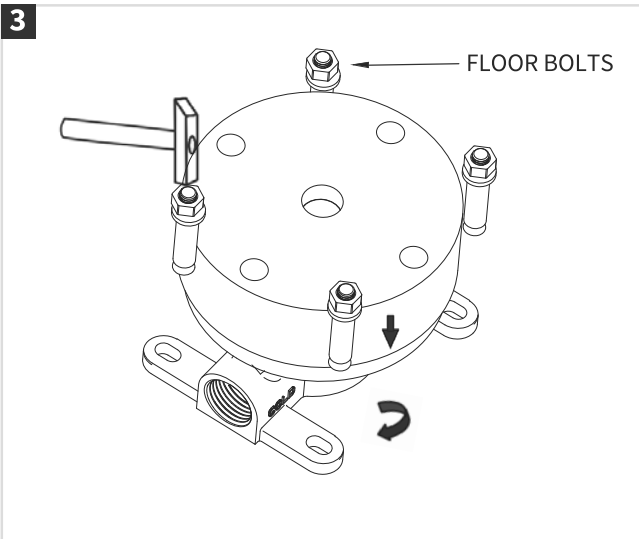
The floor needs to be prepared by making a cavity at least 50mm in depth within a solid floor. Please note the floor tile should be fixed to the MIN marking on the protective covers. The MAX depth depends on the bathtub's height on site, and ensure precise horizontal/vertical alignment with a spirit level.

2



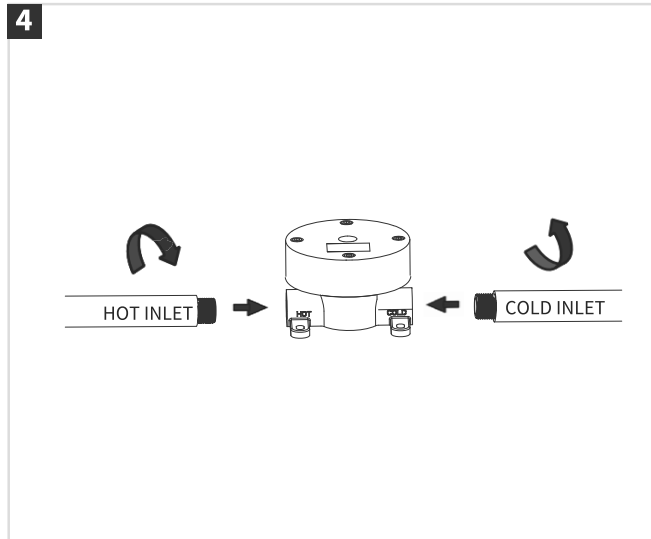
Mark 4 points on the ground where the fixing seat will be installed and drill four $\phi 10\text{mm}$ sized screw holes.

3



Once achieved secure in place with the floor bolts provided. The fixing seat can be fixed in any orientation inside your cavity as the final fix parts are fully adjustable.

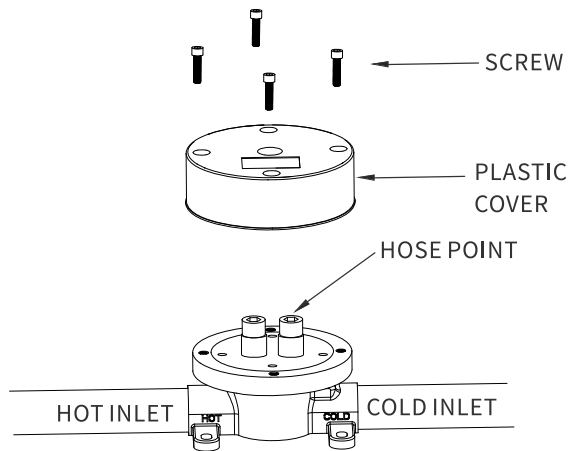
4



The hot and cold pipes should be flushed of all debris etc before final connection is made. Ensure the plastic cover is left in place until testing is complete. This is a safety feature and will provide additional protection while pressure testing for leaks to supplies or valve body is under taken. Make correct connections to hot and cold as shown.

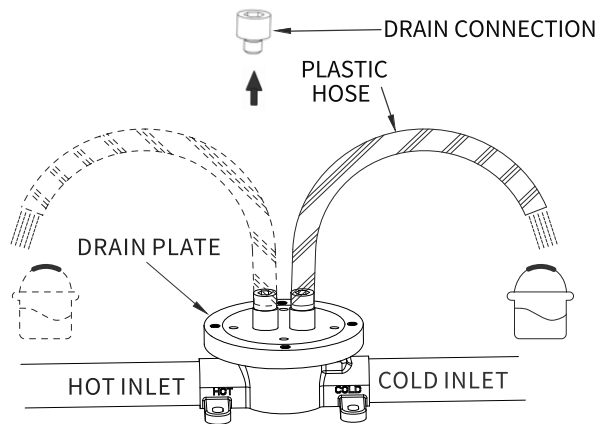
INSTALLATION

5



Proceed with the air & water tests of the valves and connections.
Do not remove the screws, in case that the plastic plate burts out.
Once the testing is complete the plastic cover can be removed. Four screws should be removed (attention: Remember to keep these 4 screws for step 10, so as to use in the installation of the faucet body).

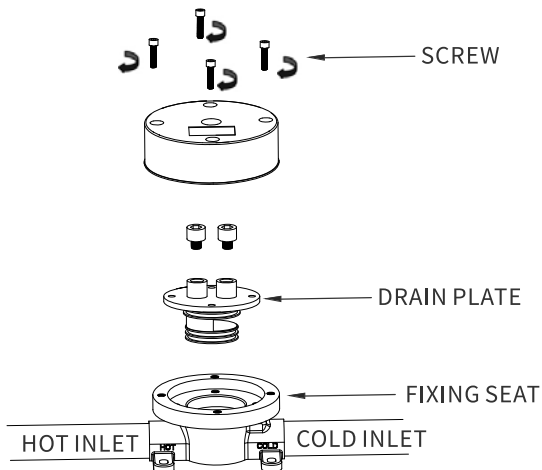
6



The hot and cold pipes should be flushed of all debris etc again by a suitable length of plastic hose or pipe before removing the drain plate.

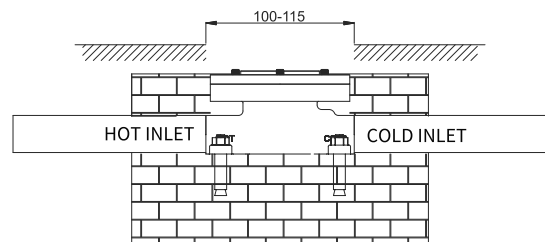
Notes: Remove the drain connection when flushing the debris from the pipes, otherwise the water will not come out from the outlet of the drain plate.

7



Remove four screws and drain plate, these four screws will not be used in subsequent installations.

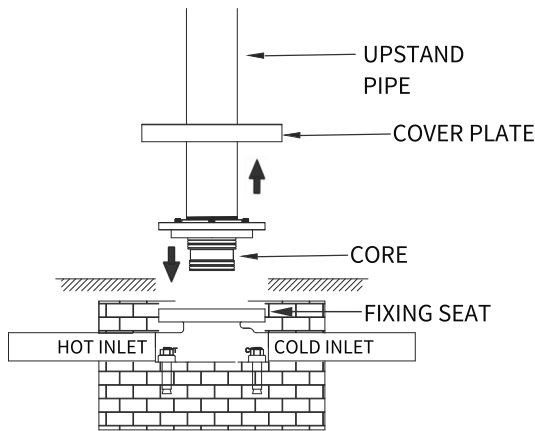
8



Turn off the mains water supply before laying the floor tiles.
The flooring can then be fitted to cover the void as shown above. The diameter needs to be circa 100-115mm in order to be covered by the decorative flange.

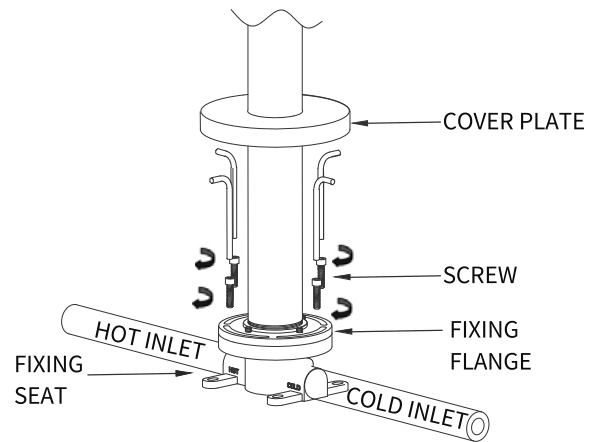
INSTALLATION

9



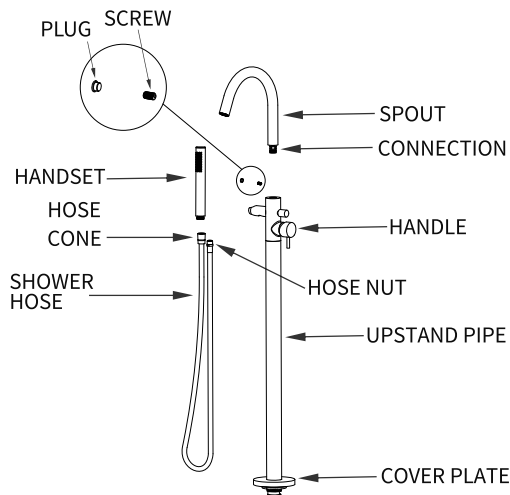
On the main body of the product slide the cover plate up the upstand taking care not to mark the chrome. Next the core under the upstand pipe should be pushed down into the corresponding holes of the fixing seat. This is a pre-tested product so care should be taken not to put undue stress on these tails as this could damage the seal within the body of the tap itself.

10



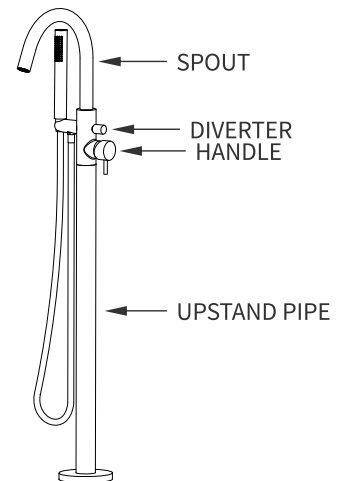
Rotate the fixing flange to adjust the spout direction properly. This fixing flange can be rotated 360°. Finally the upstand can be tightened onto the fixing seat using the grub screws (the four screws were removed from the plastic cover in Step 5).

11



Note: At this point the water can be switched on and the unit tested for leaks. Extra care and time should be taken examining the base of this as it will be concealed. Once the installation is complete. Finally the handset, spout and hose can now be connected to the unit.

12



ATTENTION

Having done final check of all new connections, turn on the mains stop cock, close all taps except the new mixer and as the system starts to refill check for leaks. Once you have satisfied yourself that there are no leaks, switch on the water heating.

CARE & MAINTENANCE

CLEANING THE CARTRIDGE

The concealed cartridge should give trouble free service, but in the event of any problems, servicing is straightforward.

To remove the cartridge:

Turn on the lever and using allen key loosen the grub screw in handle but do not remove it. Pull off the handle and take off the cover with suitable tool. Using the correct size spanner unscrew and remove the retaining nut. Pull out the cartridge taking note of its orientation. Wash the cartridge with clean running water and make sure that any trapped debris has been removed.

Dry and lightly grease the seal (only use silicone grease) and replace the cartridge followed by the nut, cover and handle.

CLEANING THE PRODUCT

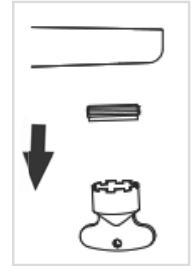
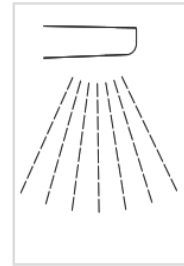
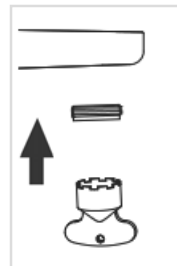
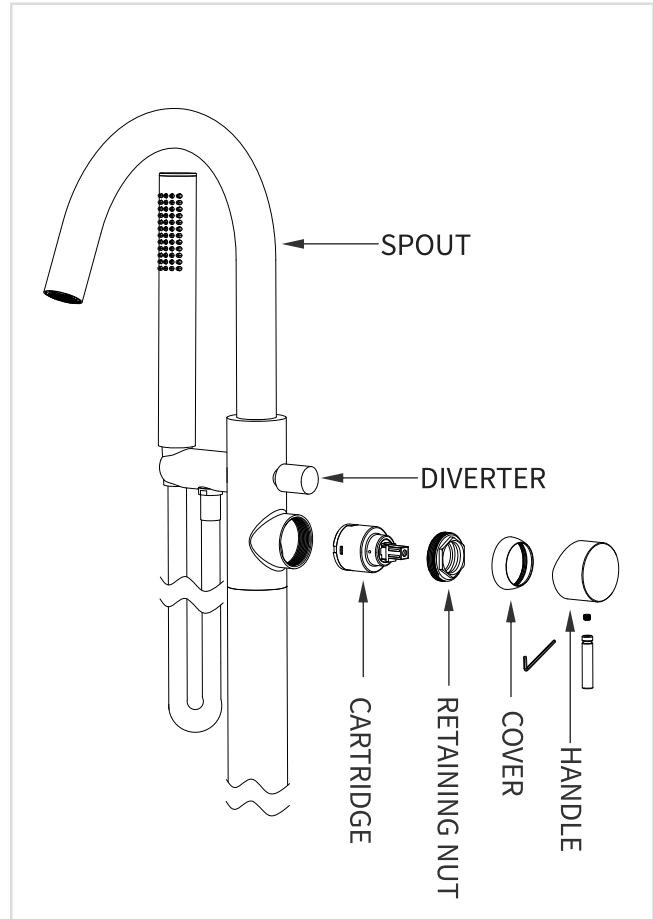
The material we use in our taps is very durable, nevertheless care should be taken when cleaning them. They should be cleaned only with warm soapy water followed by rinsing with clean water and drying with a soft cloth. All finishes are vulnerable to acid attack and some strong substances such as household cleaners, disinfectants, denture cleaners, hair dyes, wine making, and photographic chemicals can cause the surface to go black or peel.

Note: Never use abrasive detergents or disinfectants or those containing alcohol, hydrochloric acid or phosphoric acid.

CLEANING THE AERATOR

Before use: Unscrew the aerator and allow the water to run the freely until all debris is removed. Screw the aerator back into the spout once all impurities have been flushed from the water supply.

Periodically: Using the key provided in the box, unscrew the aerator from the spout and rinse with clean running water. Once all loose debris and dirt has been cleared, replace the aerator into the spout and tighten with the key provided.



This product should only be fitted by a qualified plumber to NVQ (National Vocational Qualification) or SNVQ (Scottish National Vocational Qualification) Level 3. Should the installation be completed by a non-qualified person then the guarantee may be considered invalid.

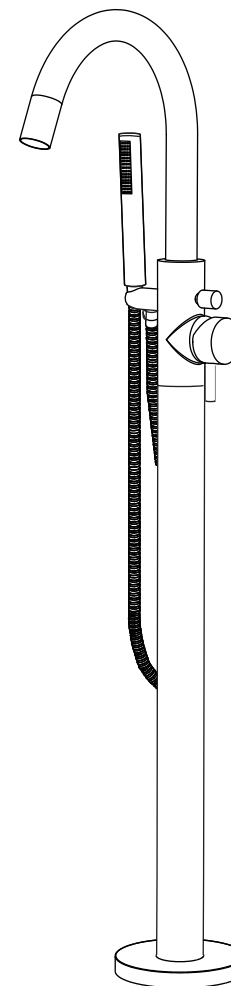
For a claim made under our warranty written certification of your installers credentials can be required. For further information or to find a qualified installer in your area please visit the Institute of Plumbers website - www.iphe.org.uk

THE QUALIFICATIONS

At present, to be a plumber you need to follow the National Vocational Qualification (NVQ) route (Scottish National Vocational Qualification - SNVQ - in Scotland). These qualifications are made up of theory and practical work in the classroom/purpose built training facility and work based experience with a working plumber. Colleges should help students find a work placement, although many students organise it themselves.

The S/NVQ qualification works in levels. All recently qualified plumbers should hold S/NVQ Level 2 as basic with Level 3 as the preferred level. Level 2 will give you the foundation you need for a career in plumbing and teach you domestic plumbing to a satisfactory level. Level 3 is more comprehensive and deals with domestic, commercial and industrial plumbing along with aspects such as gas - if you want to one day set up your own business, this is the level to reach. The Institute of Plumbing and Heating Engineering, and the industry as a whole recommends that all plumbers reach a minimum of Level 3.

Reaching Level 3 has other advantages. The Institute runs a Master Plumber Certificate, which only those attaining Level 3 or equivalent can reach as long as they have the relevant experience as well. Those with S/NVQ Level 3 can (once in membership with the Institute for five years as a Member MIPHE) gain Engineering Technician EngTech status with the Engineering Council (UK).



INSTALLATION INSTRUCTIONS

For any further information please contact Crosswater on: **0845 873 8840**

Or visit our web-site at www.crosswater.co.uk

The manufacturer reserves the right to make technical modifications without prior notice.

INTRODUCTION

Please read these instructions carefully and keep in a safe place for future reference.

General Installation Requirements.

The installation must comply with regulations of the Local Water Authority as contained in their bylaws. All of the taps in this range are single flow (the hot and cold water mix in the body) and should therefore be supplied with hot and cold water at balanced pressures, both from the tank or both from the mains (via a combination boiler for example). If the taps are not supplied at balanced pressures then the mixer will not function correctly. It will also be necessary to fit non-return valves on both hot and cold feeds. It is very important that all pipework is flushed thoroughly after installation to avoid damaging the ceramic discs.

Minimum/Maximum working pressure

These taps are suitable for high pressure installations. They are fitted with a half turn ceramic disc cartridge which provides a good flow rate with very smooth movement. The required minimum water pressure is 2 bar. The maximum water pressure is 6 bar (note: mains cold water is normally supplied at between 2 and 3 bar). For installations where the mains pressure exceeds 6 bar a pressure reducing valve should be fitted.

Approvals

All products are manufactured using materials tested and approved under the Water Bylaws Scheme and comply with requirements of British Standard 5412:1996 where applicable.

Preparation and byelaw requirements

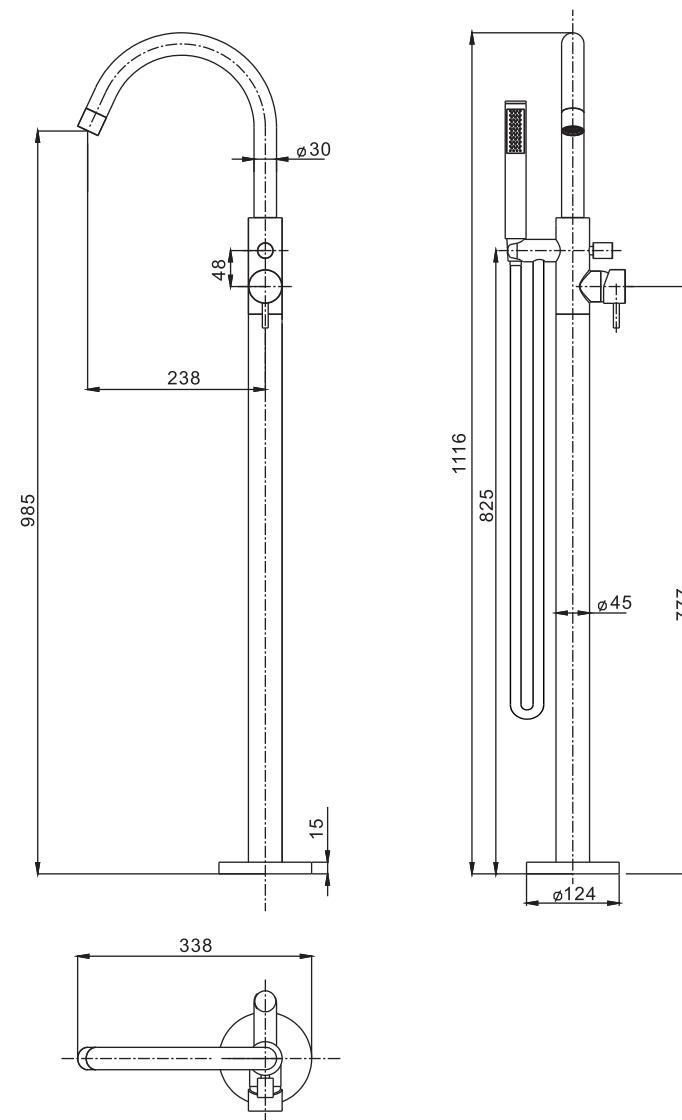
These taps are single flow so the hot and cold water mix in the body. Water byelaws require that where the hot water is supplied from a tank and cold from the mains, non return valves are fitted on both hot and cold pipes as close as possible to the tap. These are not supplied. Where combination boilers are fitted it is only necessary to shut off the incoming mains and turn the boiler off and non return valves are not required.

WARNING

Before installing the new mixer it is essential that you thoroughly flush through the supply pipes in order to remove any remaining swarf, solder or other impurities. Failure to carry out this simple procedure could cause problems or damage to the working of the mixer.

These hints have been prepared for your guidance, you must exercise due care at all times. We do not accept responsibility for any problems that may occur through incorrect installation.

DIMENSIONS



NOTE: ALL DIMENSIONS IN MILLIMETRES

INSTALLATION

The floor needs to be prepared by either making a cavity ranging from 54mm to 89mm in depth within a solid floor or putting support battening (suitable to take the weight and fixings) again at same depth within the floor cavity. (Please see Figure 1,2)

Figure 1

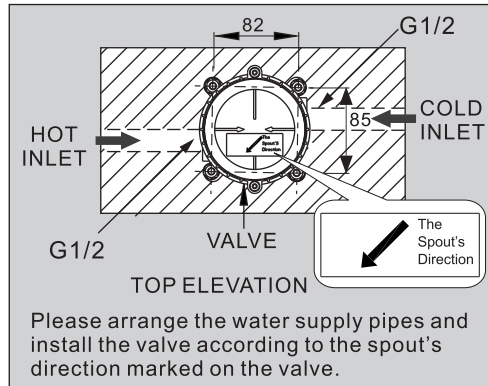
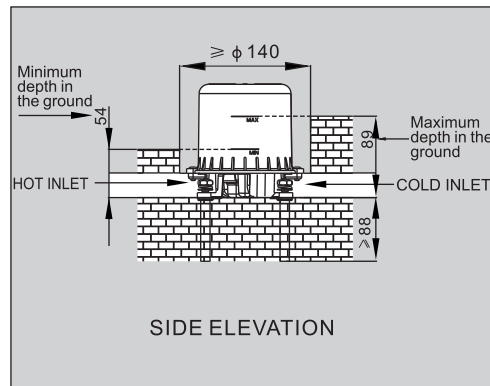


Figure 2



Then the floor mounting can be put in situ, the correct alignment is for one of the inlets to be pointing directly towards the bath. Once achieved secure in place with the floor bolts provided. At this point the water supply pipes can be worked up to and connected to the unit with 1/2 male BSP copper fittings using a proprietary thread sealer (such as PTFE Tape). The pipes should be flushed of all debris etc before final connection is made. Ensure the plastic cover is left in place until testing is complete. This is a safety feature and will provide additional protection while pressure testing for leaks to supplies or valve body is undertaken. (Please see Figure 3,4)

Figure 3

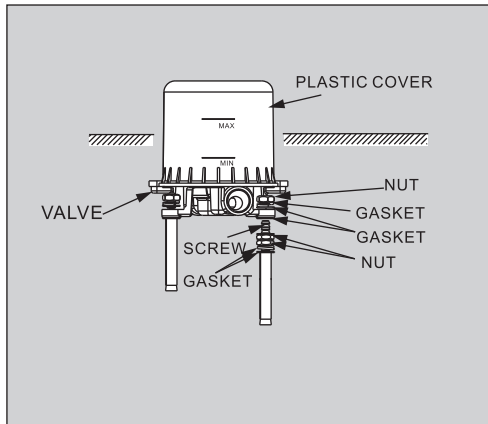
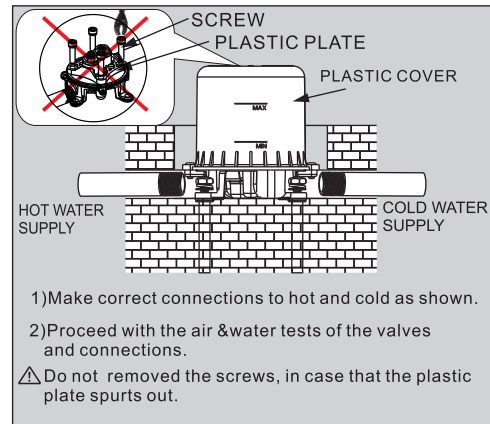
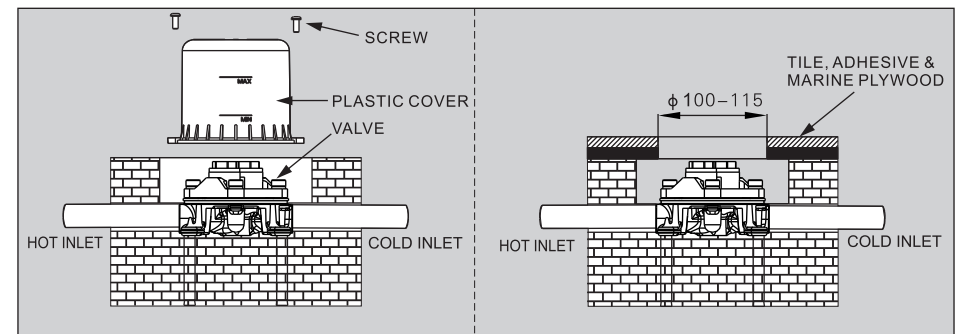


Figure 4



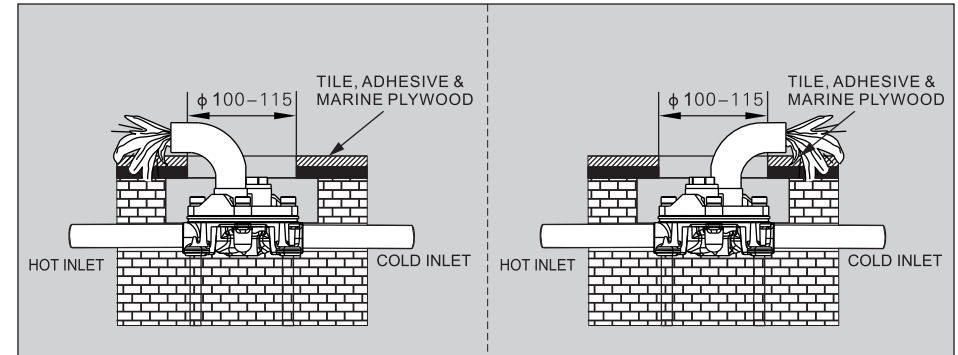
Once the testing is complete the plastic cover can be removed. The flooring can then be fitted to cover the void as shown below. The diameter needs to be circa 100-115mm in order to be covered by the decorative flange. (Please see Figure 5)

Figure 5



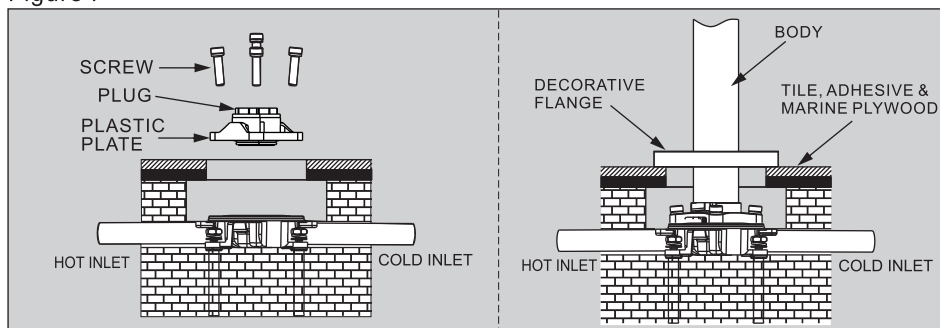
You will then see a plastic plate with two plugs / plastic covers are inserted into the outlets at the top of the body. The two 1/2 BSP plastic plugs/covers can now be removed and a suitable length of pipe fitted to allow a final flushing of the pipework (Please see Figure 6). Four screws should be removed (Attention: Remember to keep these 4 screws so as to use in the installation of the faucet body). These were to allow the water tight connections of the supplies to be tested before the main product is fitted. Now testing is complete a screw can be inserted into the whole to allow the plugs to be pulled out with any two of the four pliers'. (Please see Figure 7)

Figure 6



INSTALLATION

Figure 7



On the main body of the product slide the cover plate up the upstand taking care not to mark the chrome.

Next the two internal copper supply pipes should be pushed down into the corresponding holes of the floor mounting bracket. This is a pre-tested product so care should be taken not to put undue stress on these tails as this could damage the seal within the body of the tap itself. Finally the upstand can be tightened onto the floor mounting using the grub screw. (Please see Figure 8)

Figure 8

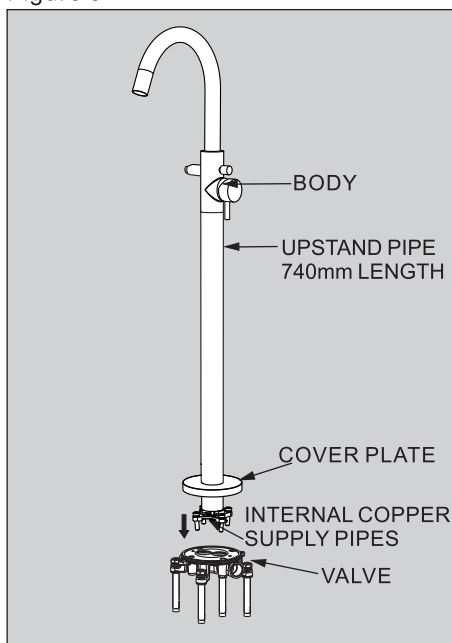
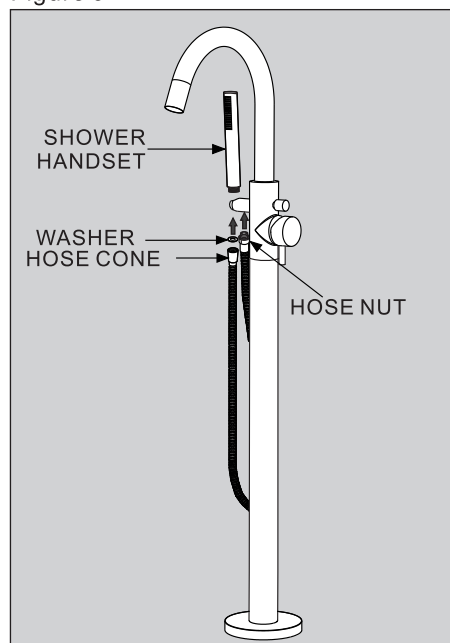


Figure 9



NB. At this point the water can be switched on and the unit tested for leaks. Extra care and time should be taken examining the base of this as it will be concealed once the installation is complete. Finally the handset and hose can now be connected to the unit. (Please see Figure 9)

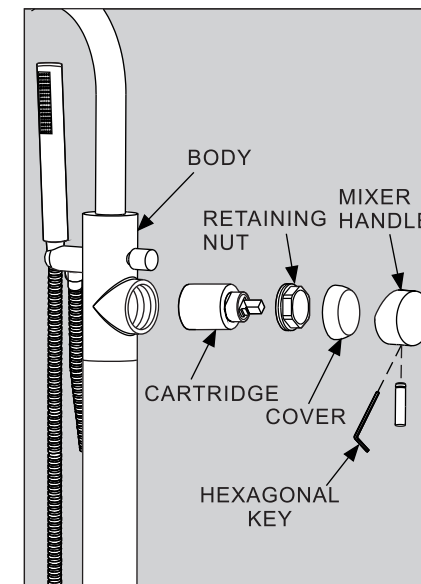
ATTENTION

Having done final check of all new connections, turn on the mains stop cock, close all taps except the new mixer and as the system starts to refill check for leaks. Once you have satisfied yourself that there are no leaks, switch on the water heating.

MAINTENANCE

CLEANING THE CARTRIDGE

First make sure the water supply to the product is turned off. Then unscrew the pin on the mixer handle using a soft claw spanner or cloth taking care not to mark the chrome. Use the hexagonal key provided to loosen the grub screw sufficiently to allow the handle to be removed. Then remove the cover and retaining nut to access the cartridge. Taking note of the cartridges orientation remove it and rinse thoroughly under clean running water until all loose debris is removed. Replace the cartridge in the original position and fix in position with retaining nut and cover, prior to refitting the handle.



CLEANING

The chrome and gold plate we use on our taps is very durable, nevertheless care should be taken when cleaning them. They should be cleaned only with warm soapy water followed by rinsing with clean water and drying with a soft cloth. All finishes are vulnerable to acid attack and some strong substances such as household cleaners, disinfectants, denture cleaners, hair dyes, wine making and photographic chemicals can cause the surface to go black or peel.